

**Résumé**

**Robert Nicholas  
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Office- 281-812-6427  
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**SUMMARY:**

Thirty five year of experience as an inspector in the oil and gas industry with extensive experience in pipelines and sub sea equipment fabrication. Recognized authority in: pipe mill inspection, sub sea equipment, NDE inspection, welding, coatings, and insulation.

**ASNT CERTICATIONS**

**ASNT-TC-1A,  
LEVEL III-UT**

**ASNT-TC-1A,  
LEVEL III-RT**

**ASNT-TC-1A, LEVEL  
II-PT**

**ASNT-TC-1A, LEVEL  
II-MT**

**CERTIFICATIONS (other):**

<b>API5L Rock Jacket/Concrete OD Coating Inspection/Stock Pipe Land Loading RP-5L2ID Coating FBE OD Coating 3LPP Coating</b>	<b>ID Lining Coating Tenneco Marine Coating API RP 5L3 DWTT Induction Bending Coal Tar OD Coating Welding Inspection Girth Weld Test</b>
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**Below is a partial list of Vendors where I have performed inspection services.**

Berg Pipe Bayou Pipe Coating Napa Pipe Encoat Stupp Corp Irish Pipe Coating PST Steel L. B. Foster USX Camp Hill A&A Coating Siderca-Argentina Dalmine-Italy Socotherm-usa Fabricom -Belgium	CSI Midwestern Pipe Coating American Steel Pipe Commercial Resins Lone Star Steel Geneva Pipe Bredro Price Company BSG-China Grant Prideco Houston Pipe Benders PCK-China Spitzer Fabricators Socotherm-Argentina Rhenania Coaters-Holland	Tex-Tube Company. Compression Coating Tamsa-Mexico E.B. Pipe Coating PMT-Mexico Perisco-Brazil Guido-Lingo KBR FMC Womble Coating Delta Engineering Kiewit Offshore Services SIMAS Pipe Benders-Italy V&M Tubes-Germany
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**EXPERIENCE:**

**Noble Energy—Tamar Project April, 2010 to Present**

**Chief Inspector—Duties included directing, supervising, coordinating and monitor of all inspection activities and inspectors during the pipe run in**

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**Germany, the ID pipe blasting in Germany, the 3LPP coating in Holland, the bends in Belgium and the ship loading also in Belgium.**

**Petrobras—Cascade and Chinook Project. October 2007 to March, 2010**

**Chief Inspector/Client Representative/Site manager:** Duties included the supervision, coordination, and onsite visits to monitor, assist and direct the onsite inspection crews located at the Dalmine Pipe Mill, the Siderca Pipe Mill the Tamsa Pipe Mill, Technip Spoolbase and the Socotherm Coating facility. Coordinated pipe mfg., welding, welding repairs, FBE and IMPP coating. In addition I supervised as chief inspector all welding, coating and spooling operations performed at the Technip Spool Base in Theodore, AL. All reports were reviewed and contact was maintained with the lead inspector of each crew. I also Staffed all inspection positions. In addition I interfaced with the Tenaris project management team, and all vendor quality and production personnel. I addressed issues and questions as they occurred. I also performed onsite audits of the mill and vendor operations as well as the performance of our inspection teams. I kept all key Petrobras personnel updated as to the ongoing status of this project.

<b>Chevron Blind Faith Project Houston, Texas</b>	<b>June 2006 to Sept. 2007</b>
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Chief Inspector for Engineering Services, LP, for the fabrication, coating, NDE and insulation of the Manifold, suction piles, PLETS and jumper kits. Supervised and coordinated a number inspectors as well as performing actual inspections of welding procedure qualifications, fabrication of components as well as structures. Attended pre job meetings, staff meetings, safety courses, and aided in vendor audits.

<b>Conoco Phillips Bohai Phase II Development Project Houston, Texas</b>	<b>September, 2005 to June 2006</b>
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Chief Inspector responsible for fabrication, welding, coating and insulation requirements for 30 skid mounted disc stack centrifuges. Supervised and performed FAT inspections of same.

<b>Siderca Mill Campana, Argentina</b>	<b>September 2005</b>
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Performed final inspections, dimensional, and visual. Also, verified export packing & marking for Conoco-Phillips China 2 Project.

<b>PCK Pipe Mill Panyu, China</b>	<b>June, 2005 to August, 2005</b>
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Supervised a crew of 11 Inspectors for the API 5L inspection and the OD & ID Coating of 12" ERW Pipe for Petrobras GDK project.

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<b>BSG Pipe Mill in Baoji China. Site Inspection Manager</b>	<b>December, 2004 to April, 2005-</b>
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Supervised a crew of 12 Chinese inspectors for the API 5L inspection of 440K of 32" SSAW pipe for the Kazakhstan-China Crude Oil Pipeline Project.

<b>Engineering Services, L. P. Chief Inspector</b>	<b>October, 2002 to December, 2004</b>
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I performed inspections for the BP Thunder Horse Project as lead Inspector for the inspection of coating and insulation of sub sea tree assemblies and other sub sea equipment (jumpers, Plems, Plets and manifolds). Provided inspection for welding and welder qualifications, forging inspection, and performed vendor qualification audits.

<b>Tubular Processors USA LTD. Plant Manager/ QA Manager</b>	<b>April, 2001 to October, 2002</b>
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Manage up to 200 employee facility which performed OCTG threading, heat treat, upsetting, pipe coating, Q.C. Inspection services and pipe storage. Coordinate all schedules, and activities of manufacturing, inspection, testing, yard services, shipping and receiving, OD and ID coating. Managed all functions of plant operations including safety and safety training.

<b>I.T.I. Anti-Corrosion, Inc. Inspection Manager/Chief Inspector</b>	<b>1997 to 2001</b>
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Managed office staff and all field inspectors. Inspection Project Manager for the Coral Mexico Project, Manta Ray Gathering Project, Northern Border Chicago Project and the Destin Pipeline. Supervised the pipe manufacturing and coating Process, along with vendor surveillance, load out and stringing. I was also active in Field inspections. Coordinated inspections at various mills and vendors. Submitted project quotes along with inside and outside sales responsibility.

<b>Holbrook and Holbrook, Inc. Sales/Inspection Specialist</b>	<b>1996 to 1997</b>
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Marketing the Corporation's services, National and International. Also serving as an inspection specialist and project coordinator for the southwest and western regions.

<b>Moody International, Inc. Technical Manager</b>	<b>1991 to 1996</b>
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Inspection Coordinator for pipe and equipment with responsibility for pipe and Coatings inspection, source inspection of oil field equipment such as pressure valves and various production and drilling material. Responsibilities included safety operations, job training and performance testing, quality audits and inspections. Other duties included coordination as well as the performing of equipment, coating and pipe inspection at vendor and field locations both on and offshore. Monitored plate manufacture for various clients along with other on-site inspection duties.

<b>Independent Contractor</b>	<b>1989 to 1993</b>
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<b>Inspector</b>	
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Lead and field inspection of FBE coating, I.D. linings, OD coating along with concrete coating. Pipe mill production inspection of ERW, DSAW, and seamless pipe. Oil country tubular threading, extensive inspection experience of NDT, MP, RT, UT, PT inspection methods. Ship and rail car loading and unloading inspection. Mill audits and lab testing experience with both on and off shore locations.

<b>Independent Contractor Inspector</b>	<b>1979 to 1989</b>
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Owner and Manager with responsibility for lead and field inspection on production and drilling equipment, off-shore platforms and land drilling Rigs, experience on such equipment as high-pressure valves, Christmas trees, drill pipe, tubing, casing, threading machines, and other drilling and production equipment. Experience with hydro testing and EMI inspections on OCTG, and pipe mill production. FBE and concrete coating, load-out and unloading of ships, barges, rail cars, and trucks, pipe Bends, and Heat Treating. Supervised the extensive repair of various tubular products. Coordinated over the road trucks, pipe yard crews, field inspections, maintenance crews, office personnel, and various other on-shore and offshore activities.

**EDUCATION:**

- McNEESE STATE COLLEGE
- OCTG INSPECTION QUALIFICATION SEMINAR
- TUBULAR INSPECTION SCHOOL
- TREADMASTERS TECHNICAL SERVICE SCHOOL